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European Patent Office  
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(11) Publication number: **0 535 841 A1**

(12)

## EUROPEAN PATENT APPLICATION

(21) Application number: **92308595.5**

(51) Int. Cl.<sup>5</sup>: **A61K 31/485**

(22) Date of filing: **22.09.92**

(30) Priority: **04.10.91 GB 9121204**

(43) Date of publication of application:  
**07.04.93 Bulletin 93/14**

(84) Designated Contracting States:  
**AT BE CH DE DK ES FR GB GR IE IT LI LU MC  
NL PT SE**

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(54) **Use of a combination of ibuprofen and codeine for the treatment of pain.**

(57) The use of a combination of ibuprofen and codeine in the ratio 15:1 to 25:1 ibuprofen to codeine in the treatment of pain associated with chronic medical conditions. The ratio of ibuprofen to codeine is preferably 20:1. A preferred unit dose comprises 300mg ibuprofen and 20mg codeine phosphate (equivalent to 14.8mg codeine).

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The present invention relates to a combination of ibuprofen and codeine and its use in the treatment of pain of chronic medical conditions.

Ibuprofen is a well known peripherally acting non-steroidal anti-inflammatory drug which also shows analgesic properties.

5 Codeine is a centrally acting opioid agonist with analgesic properties.

The effectiveness of ibuprofen-codeine combinations in the acute pain models of episiotomy and dental extraction has been investigated. Whilst it has been shown, for example, that multiple doses of a combination of ibuprofen (400mg) and codeine phosphate (30mg or 60mg) in the treatment of pain following dental surgery offer greater analgesic effect than placebo or codeine alone the same study found no  
10 significant difference over ibuprofen (Giles A D, Pickvance N J, Clinical Trial, 1985, 22, 300-313). Other studies showing no significant benefit for ibuprofen-codeine combinations compared to ibuprofen alone have been reported (see for example, Cooper et al, Pharmacotherapy, 1982, 2, 162-167; Giles et al, J Oral Maxillofac. Surg., 1986, 15, 727-732; Norman et al, Clinical Therapeutics, 1985, 7, 549-554).

EP 0388125-A describes pharmaceutical compositions comprising from 100 to 600mg of ibuprofen and  
15 from 12 to 40mg of codeine of use in the treatment of acute pain. In this case the analgesic effect of a combination of ibuprofen (400mg) plus codeine (20mg) was reported to be greater than from a single dose of ibuprofen alone in the treatment of pain following dental surgery.

The single administration of two tablets containing ibuprofen (300mg) and codeine phosphate (20mg) however was reported to offer no advantages over the use of ibuprofen alone in the treatment of dental  
20 extraction pain (Walton GM, Rood JP, British Dental Journal, 1990, 169(8) 245-247).

EP-A-0068838 discloses the separate or simultaneous administration of a narcotic analgesic and ibuprofen or flurbiprofen in the management of severe to moderate pain.

The use of compositions comprising 30-50 parts by weight ibuprofen and 1.5-4 parts by weight codeine in the treatment of pain is disclosed in EP-A-0413171.

25 Pharmaceutical compositions comprising a narcotic analgesic with a non-steroidal anti-inflammatory carboxylic acid derivative for the relief of mild to severe pain and for the treatment of inflammation in musculo-skeletal disorders are described in EP-A-0220805. There is no suggestion of synergy.

We have now surprisingly found that the combination of ibuprofen and codeine is particularly advantageous in the treatment of the pain of chronic medical conditions.

30 The present invention therefore provides the use of ibuprofen or a pharmaceutically acceptable salt thereof and codeine or a pharmaceutically acceptable salt thereof, the ratio of ibuprofen to codeine being in the range 15:1 to 25:1 for the manufacture of a medicament for the treatment of pain of chronic medical conditions.

In a preferred embodiment the ratio of ibuprofen to codeine in medicaments according to the present  
35 invention is 20:1.

Preferably medicaments according to the invention contain ibuprofen and codeine or their pharmaceutically acceptable salts as the only active ingredients.

The medicament is conveniently administered to give a daily dosage comprising from 300 to 2400mg (expressed as the weight of the free acid) of ibuprofen or a pharmaceutically acceptable salt thereof and  
40 from 14.8 to 281.2mg (expressed as the weight of the anhydrous free base) of codeine or a pharmaceutically acceptable salt thereof. Preferably an effective amount of the medicament is administered as a unit dose.

In a preferred embodiment the medicament is administered in a dose comprising 600mg (expressed as the weight of the free acid) of ibuprofen or a pharmaceutically acceptable salt thereof and 29.6mg  
45 (expressed as the weight of the anhydrous free base) of codeine or a pharmaceutically acceptable salt thereof and conveniently twice a day.

A preferred unit dose formulation comprises 300mg ibuprofen (or an equivalent amount of a pharmaceutically acceptable salt thereof) and 14.8mg codeine (or an equivalent amount of a pharmaceutically acceptable salt thereof). Conveniently one to four unit doses are administered at 12-hourly intervals.

50 The medicament according to the present invention is useful in treating pain associated with chronic medical conditions such as osteoarthritis, rheumatoid arthritis, ankylosing spondylitis, sero-negative arthropathies, bursitis, capsulitis of the shoulder, tendinitis, tenosynovitis, cancer. Medicaments according to the invention are particularly effective in treating the pain of arthritis, especially osteoarthritis.

Suitable pharmaceutically acceptable salts are those conventional in the art. Suitable pharmaceutically  
55 acceptable salts of ibuprofen include the sodium salt. Suitable pharmaceutically acceptable salts of codeine include the hydrochloride, acetate, salicylate and sulphate with the phosphate being particularly preferred. The preferred combination of active ingredients for use according to the invention is ibuprofen and codeine phosphate. It will be appreciated that codeine phosphate is preferably in the form of the hemihydrate.

Medicaments according to the present invention may be prepared by combining the active ingredients using conventional pharmaceutical techniques and are conveniently adapted for administration by any convenient route conventional in the art. Medicaments according to the invention are preferably adapted for oral administration.

5 The ibuprofen and codeine can be administered in the same dosage unit. Alternatively they can be prepared in separate dosage units to be administered at the same time. Different forms of dosage units can be used for each component.

For oral administration medicaments according to the invention may suitably take the form of tablets, capsules, granules, spheroids, powders or liquid preparations.

10 Tablets and capsules for oral administration may be prepared by conventional techniques with pharmaceutically acceptably excipients such as binding agents (for example pre-gelatinised maize starch or hydroxypropylmethylcellulose); fillers (for example lactose, microcrystalline cellulose or calcium phosphate), lubricants (such as magnesium stearate, talc or silica), disintegrants, wetting agents, colourants and flavourings. The tablets may be coated according to well known methods in the art.

15 In a preferred embodiment the medicament according to the invention is formulated as a bilayer tablet, especially of the type described in EP-A-0220805.

The ibuprofen and codeine components in medicaments according to the invention may be present in controlled release or normal release form. Preferably the ibuprofen component is present in controlled release form. Suitable materials for inclusion in a controlled release matrix include, for example

20 (a) Hydrophilic or hydrophobic polymers, such as gums, cellulose esters, cellulose ethers, protein derived materials, nylon, acrylic resins, polylactic acid, polyvinylchloride, starches, polyvinylpyrrolidones, cellulose acetate phthalate. Of these polymers, cellulose ethers especially substituted cellulose ethers such as alkylcelluloses (such as ethylcellulose), C<sub>1-6</sub> hydroxyalkylcelluloses (such as hydroxypropylcellulose and especially hydroxyethyl cellulose) and acrylic resins (for example methacrylates such as methacrylic acid copolymers) are preferred. The controlled release matrix may conveniently contain  
25 between 1% and 80% (by weight) of the hydrophilic or hydrophobic polymer.

(b) Digestible, long chain (C<sub>8</sub>-C<sub>50</sub>, especially C<sub>8</sub>-C<sub>40</sub>), substituted or unsubstituted hydrocarbons, such as fatty acids, hydrogenated vegetable oils such as Cutina (Trade Mark), fatty alcohols (such as lauryl, myristyl, stearyl, cetyl or preferably cetostearyl alcohol), glyceryl esters of fatty acids for example  
30 glyceryl monostearate mineral oils and waxes (such as beeswax, glycowax, castor wax or carnauba wax). Hydrocarbons having a melting point of between 25°C and 90°C are preferred. Of these long chain hydrocarbon materials, fatty (aliphatic) alcohols are preferred. The matrix may contain up to 60% (by weight) of at least one digestible, long chain hydrocarbon.

(c) Polyalkylene glycols. The matrix may contain up to 60% (by weight) of at least one polyalkylene glycol.  
35

A suitable matrix comprises one or more cellulose ethers or acrylic resins, one or more C<sub>12</sub>-C<sub>36</sub>, preferably C<sub>14</sub>-C<sub>22</sub>, aliphatic alcohols and/or one or more hydrogenated vegetable oils.

A particularly suitable matrix comprises one or more alkylcelluloses, one or more C<sub>12</sub>-C<sub>36</sub>, (preferably C<sub>14</sub>-C<sub>22</sub>) aliphatic alcohols and optionally one or more polyalkylene glycols.

40 Preferably the matrix contains between 0.5% and 60%, especially between 1% and 50% (by wt) of the cellulose ether.

The acrylic resin is preferably a methacrylate such as methacrylic acid copolymer USNF Type A (Eudragit L, Trade Mark), Type B (Eudragit S, Trade Mark), Type C (Eudragit L 100-55, Trade Mark), Eudragit NE 30D, Eudragit E, Eudragit RL and Eudragit RS. Preferably the matrix contains between 0.5%  
45 and 60% by weight, particularly between 1% and 50% by weight of the acrylic resin.

In the absence of polyalkylene glycol, the matrix preferably contains between 1% and 40%, especially between 2% and 36% (by wt) of the aliphatic alcohol. When polyalkylene glycol is present in the oral dosage form, then the combined weight of the aliphatic alcohol and the polyalkylene glycol preferably constitutes between 2% and 40%, especially between 2% and 36% (by wt) of the matrix.

50 The polyalkylene glycol may be, for example, polypropylene glycol or, which is preferred, polyethylene glycol. The number average molecular weight of the at least one polyalkylene glycol is preferably between 200 and 15000 especially between 400 and 12000.

The ibuprofen containing controlled release matrix can readily be prepared by dispersing the active ingredient in the controlled release system using conventional pharmaceutical techniques such as wet  
55 granulation, dry blending, dry granulation or coprecipitation.

Liquid preparations for oral administration may be in the form of, for example, solutions, syrups or suspensions, or they may be presented as a dry product for constitution with water or some other suitable vehicle before use. Such liquid preparations may be prepared by methods conventional in the art and may

contain pharmaceutically acceptable additives such as suspending agents, emulsifying agents, flavouring or colouring agents.

In a further aspect of the present invention also provides a method of treatment of chronic pain comprising administration of a medicament comprising ibuprofen or a pharmaceutically acceptable salt thereof and codeine, the ratio of ibuprofen and codeine being in the range of 15:1 to 25:1 or a pharmaceutically acceptable salt thereof.

The invention further provides a unit dose formulation for use in the treatment of chronic pain comprising the equivalent of 300mg ibuprofen and 14.8mg codeine.

In order that the invention may be more fully understood the following example is given by way of illustration only.

#### Example 1

Bilayer tablets having the following formulation were prepared:

15

	<u>mg/tablet</u>
<u>Ibuprofen layer</u>	
Ibuprofen	300.0
Microcrystalline cellulose	50.1
Lactose (anhydrous)	50.1
Hydroxyethylcellulose	5.0
Hydroxypropylmethylcellulose (5 cps)	9.5
Ponceau 4R Al. lake (E 124)	4.3
Purified Water	N.D.
Cetostearyl alcohol	10.0
Purified talc	4.0
<u>Codeine phosphate layer</u>	
Codeine phosphate	20.0 (equivalent to 14.8mg anhydrous base)
Microcrystalline cellulose	300.0
Pregelatinised maize starch	30.0
Povidone (K30)	14.0
Purified Water	N.D.
Total tablet weight (mg)	<u>797.0</u>

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The ibuprofen, microcrystalline cellulose, anhydrous lactose, hydroxyethylcellulose, hydroxypropyl methyl cellulose and Ponceau 4R Al. lake were dry blended in a high speed mixer. Purified water was added. The whole was then granulated, dried in a fluid bed dryer and sieved through a 1.6mm (12 mesh) screen. After sieving the granules were again dried and sieved through a 1.25mm (16 mesh) screen.

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Molten cetostearyl alcohol was added to the granules and granulated. The coated ibuprofen granules were cooled and blended with purified talc.

Codeine phosphate, microcrystalline cellulose (260mg) and pregelatinised maize starch were dry blended in a high speed mixer. Povidone was dissolved in water and the solution together with further water was added to the codeine mixture and the whole was granulated. The granules were dried in a fluid bed dryer, sieved through a 0.9mm (20 mesh) screen, dried again and then blended with microcrystalline cellulose (40mg).

The ibuprofen and codeine phosphate granules were compressed into bilayer tablets having a controlled release ibuprofen layer and a normal release codeine layer using a rotary tablet machine with a 18.6 X 7.5mm capsule shape punch.

### Example 2

#### Ibuprofen layer

An ibuprofen layer having the following formulation was prepared by a wet granulation process.

	mg/tablet
Ibuprofen	200.0
Microcrystalline cellulose	68.59
Sodium Starch Glycollate	45.00
Hydroxypropylmethylcellulose (3 cps)	8.16
Erythrosine Al. lake, E127	3.25
Purified Water	N.D.

The ibuprofen, microcrystalline cellulose, sodium starch glycollate and hydroxypropylmethylcellulose were dry mixed and Erythrosine aluminium lake was added. Water was added and the mixture granulated.

#### Codeine Phosphate layer

	mg/tablet
Codeine Phosphate	12.50
Microcrystalline cellulose	267.50
Pregelatinised maize starch	25.0
Povidone (K30)	10.0
Purified Water	N.D.

Codeine phosphate granules were prepared by a method analogous to that described in Example 1.

The codeine phosphate and ibuprofen granules were compressed to give a bilayer tablet having a normal release ibuprofen layer and a normal release codeine layer. The resulting tablet was coated using hydroxypropylmethyl cellulose as film former and propylene glycol as plasticiser.

### Clinical Test Results

A double-blind placebo controlled four-part, crossover study was conducted in 69 patients with osteoarthritis. The patients were randomly allocated to receive a week's treatment in turn of each of controlled release ibuprofen 300mg/codeine phosphate 20mg tablets according to Example 1 (IC); controlled release ibuprofen 300mg tablets (I); codeine phosphate 20mg tablets (C); or placebo tablets (P). Patients took two tablets twelve hourly.

After a one week period on the first randomly allocated treatments, patients were crossed over at weekly intervals until all patients had received each of the four treatments. Forty nine patients completed all four treatment periods.

Patients recorded daily their pain on movement during the day (on a scale of 0 (no pain) to 3 (severe pain)). The presence or absence of night time pain was also recorded.

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Treatment comparisons were made using data only from those patients completing both treatments within each paired comparison. The paired treatments analysed were IC versus I, IC versus C, I versus P and C versus P.

### 5 Results

#### Day Pain

10 Results based on analysis of measurements on day 5 to day 7 of each leg of the study are presented below. The figures in the table represent the median score for each patient for the degree of pain over the three assessment days, for the four treatment regimens.

Recorded day pain	Treatments				Test Medication	
	IC	I	C	P		
Severe	3	5	10	10	IC	Combination
Moderate	21	27	21	23	I	Ibuprofen
Mild	21	13	14	17	C	Codeine phosphate
None	6	8	3	2	P	Placebo

The results from all three days treatments were ranked then added (None, mild, moderate and severe scored from their ranks based on frequency) to produce a summary statistic for each patient on each treatment regimen. With increasing efficacy against pain, this rank would decrease. The Wilcoxon signed rank test was applied between the treatment groups as a test for effect.

The following results were obtained:

Combination (IC) and Ibuprofen (I) were statistically significantly different at the 5% level. (Sample size n=48). The combination of ibuprofen and codeine is established to be superior in controlling pain to ibuprofen alone.

30 Combination (IC) and Codeine phosphate (C) were highly statistically significantly different at the 0.01% level. (Sample size n=43). The combination of ibuprofen and codeine is established to be superior in controlling pain to codeine alone.

The Ibuprofen (I) treated group was not shown to be statistically significantly different from the Placebo treated group. (Tested at the 5% level with a sample size n=50).

35 The Codeine phosphate treated group was not shown to be statistically significantly different from the Placebo treated group. (Tested at the 5% level with a sample size n=45).

The above analyses establish that the combination of ibuprofen and codeine (IC) is superior at controlling pain to either of the constituent parts (I or C).

#### 40 Night Pain

Results based on analysis of measurements on day 5 to day 7 of each leg of the study are presented below;

FREQUENCY OF WAKING WITH PAIN	NUMBER OF PATIENTS BY TREATMENT			
	IC	I	C	P
None	29	22	16	23
One night	9	9	11	3
Two nights	4	2	4	4
Three nights	11	20	20	22
Data missing	16	16	18	17

55 The results were summed for each patient and compared between treatments using the Wilcoxon signed rank test. The following results were obtained.

Combination (IC) and ibuprofen (I) were statistically significant different at the 1% level (Sample size n=50). The combination of ibuprofen and codeine is established to be superior in controlling pain to

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ibuprofen alone.

Combination (IC) and codeine phosphate (C) were highly statistically significantly different at the 0.001% level (sample size n = 47). The combination of ibuprofen and codeine is established to be superior in controlling pain to codeine alone.

5 The ibuprofen (I) treated group was not shown to be statistically significantly different from the placebo treated group (tested at the 5% level with a sample size n = 50).

The codeine phosphate treated group was not shown to be statistically significantly different from the placebo treated group (tested at the 5% level with a sample size n = 47).

10 The above analyses establish that the combination (IC) is superior at controlling pain to either of the constituent parts (I and C).

From inspection of the data, it was apparent that the results for the combination were much better than expected from the other treatments.

15 A statistical method for testing if this observed result was significant was derived by assessing the magnitude of the benefit of the combination to the expected additive effect of the two constituent parts. By comparing this difference to zero a true assessment of the potentiation (synergy) can be made.

The magnitude of the effect was tested according to the method of Wilcoxon ("Non-parametrics, Statistical Methods based on Ranks" E.L. Lehmann, 1975, Holden-Day Inc.), and the magnitude of the potentiation over and above the additive effect was shown to be statistically significantly superior at the 5% significance level.

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MEASURE	n	SYNERGY*	95% CONFIDENCE INTERVAL	p VALUE
Day Pain	41	-0.32	-0.60 to -0.04	0.02
Night Pain	45	-0.67	-1.09 to -0.25	0.0015

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\* IC + P-I-C

This surprising advantage over and above the simple additive effect of the drugs can be attributed to a synergistic effect of the combination of the two drugs.

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### Claims

1. The use of ibuprofen or a pharmaceutically acceptable salt thereof and codeine or a pharmaceutically acceptable salt thereof for the manufacture of a medicament for the treatment of pain of chronic medical conditions, the ratio of ibuprofen to codeine being in the range 15:1 to 25:1.

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2. The use according to claim 1 wherein the ratio of ibuprofen to codeine is 20:1.

3. The use according to claim 1 or 2 wherein the medicament is adapted for oral administration.

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4. The use according to any one of claims 1 to 3 for the treatment of osteoarthritis.

5. The use according to any one of claims 1 to 4 wherein the medicament is administered in a dose comprising 600mg (expressed as the weight of the free acid) of ibuprofen or a pharmaceutically acceptable salt thereof and 29.6mg (expressed as the weight of the anhydrous free base) of codeine or a pharmaceutically acceptable salt thereof.

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6. The use according to claim 5 wherein the medicament is administered twice daily.

50 7. The use according to any one of claims 1 to 5 wherein a unit dose of the medicament comprises 300mg (expressed as the weight of the free acid) of ibuprofen or a pharmaceutically acceptable salt thereof and 14.8mg (expressed as the weight of the anhydrous free base) of codeine or a pharmaceutically acceptable salt thereof.

55 8. The use according to any one of claims 3 to 7 wherein the medicament is in the form of a bilayer tablet.

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9. The use according to any one of claims 1 to 8 wherein the ibuprofen containing component is present in controlled release form.

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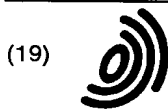
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## EUROPEAN SEARCH REPORT

Application Number

EP 92 30 8595

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
D,X	EP-A-0 220 805 (EUROCELTIQUE SA) * Whole document, especially page 2, lines 11-13; page 5, lines 5-10; claims 3,5 *	1-9	A 61 K 31/485
D,X	EP-A-0 413 171 (DOLORGIET GmbH & CO. KG) * Abstract; page 4, lines 1-45; page 5, lines 1-25; page 6, line 47 - page 7, line 16 *	1-4,6	
D,X	EP-A-0 388 125 (BEECHAM GROUP PLC) * Abstract; page 2, line 35 - page 3, line 32 *	1-3,5,7	
X	EP-A-0 274 845 (THE BOOTS CO. PLC) * Page 2, lines 9-12; page 3, lines 18-56 *	1-4,6	
X	GB-A-2 203 338 (ALZA CORP.) * Abstract; page 3, line 22 - page 5, line 1; page 17, line 5 - page 18, line 19 *	1-9	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			A 61 K
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 17-12-1992	Examiner MAIR J.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			



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(11)

**EP 0 722 720 A1**

(12)

**EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**24.07.1996 Bulletin 1996/30**

(51) Int Cl.<sup>6</sup>: **A61K 9/20**

(21) Application number: **96300284.5**

(22) Date of filing: **15.01.1996**

(84) Designated Contracting States:  
**AT BE CH DE DK ES FR GB GR IE IT LI LU NL PT SE**

(30) Priority: **17.01.1995 US 373667**

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(54) **Novel sugar coating composition for application to compressed medicinal tablets**

(57) A sugar coating composition for application to a compressed medicinal tablet comprising a sugar, a

dose of a hormonal steroid and a steroid release rate controlling amount of microcrystalline cellulose.

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**Description**

The present invention relates to novel sugar coating compositions for application to compressed medicinal tablets, compressed tablets coated with the compositions and to methods of preparing the compositions and tablets. More particularly the invention relates to the sustained release of steroids from the novel coatings.

In the past three decades, substantial effort has gone into the identification of methods for controlling the rate of release of drug from pharmaceutical tablets. Excipients have been incorporated into tablet cores to control dissolution, and hence absorption, of drugs. Tablets and spheroids have been coated with polymers to provide slow, diffusion - controlled release or site-specific release of drugs.

Tablets and encapsulated spheroid dosage forms have also been prepared containing multiple drugs, either in admixture or as separate tablet layers or spheroids. The drugs are provided to perform multiple functions or to provide synergism. Such tablets are especially useful in those circumstances where conventional therapy dictates the use of more than one drug possessing different but compatible activities. For example, diuretic agents are frequently administered with antihypertensive agents, and progestational agents in conjunction with estrogens.

In accordance with this invention, there is provided a compressed, sugar-coated, pharmaceutical tablet containing two or more pharmacologically-active agents. The compressed tablet may contain excipients to provide rapid or slow release of the agents. The sugar coat contains a therapeutic amount of a hormonal steroid and a hormonal steroid release-controlling amount of microcrystalline cellulose. The medicinal agents present in the tablet core may include any such agent which is conventionally administered in conjunction with a hormonal steroid. The sugar-coated tablet may also be finished with color coatings and polished as is common in coated tablets.

The contents of the tablet core are quite independent from the sugar coating in the sense that the sugar coating and the hormonal steroid contained in it, are dissolved before disintegration of the compressed tablet and dissolution of the component drug(s) takes place. Hence the components employed in formulation of the core tablet may include pharmaceutically-acceptable water-soluble and/or insoluble substances such as lactose, calcium phosphate, starch, calcium carbonate, dextrose, sorbitol, mannitol, microcrystalline cellulose, sucrose, polyvinylpyrrolidone, methylcellulose, carboxymethylcellulose, alginates, hydroxypropylcellulose, hydroxypropylmethylcellulose, ethylcellulose, croscarmellose sodium, sodium starch glycolate, magnesium stearate, stearic acid, polyethylene glycol, sodium lauryl sulfate, fumed silica, talc and the like.

The sugar coat containing the hormonal steroid also contains a steroid release rate-controlling amount of microcrystalline cellulose and, in certain circumstances, polyvinylpyrrolidone to aid in application of the sugar coat.

The tablet core is produced by compression of an admixture, which has preferably been granulated, of steroid compatible drug and other pharmaceutically-acceptable excipients. The tablet core may have an unplasticized or plasticized seal coat designed to modify the drug release characteristics of the drug(s) contained within the core, or to protect them against moisture and/or oxygen.

**Detailed Description of the Invention**

This invention provides an improved compressed tablet in which, in addition to a conventional internal tablet core containing one or more drugs that are pharmacologically compatible with the steroid in the external sugar coating, a sugar coating is present which comprises a hormonal steroid in an amount of about 0.1 to about 20 percent by weight of the sugar coating; microcrystalline cellulose in an amount from about 0.1 to about 3 percent by weight of the sugar coating; polyvinylpyrrolidone in from about 0 to about 5 percent by weight of the sugar coating; and sugar. On a unit dose basis, the tablet contains about 0.05 to about 50 milligrams, preferably about 0.1 to 30 milligrams, of hormonal steroid in the loaded sugar coating layer. If desired, an undercoat of inert filled sugar may be applied over a seal coat prior to the steroid loaded sugar coat layer. The inert filler-containing sub-layer sugar coating may be made up with sucrose containing about 7.5 to about 15 percent microcrystalline cellulose. The outer sugar coating may contain a coloring agent such as titanium dioxide or a primary, secondary or grayed tint as is customary in the tableting art. If desired, the coloring agent may be applied as a separate coating layer over the outer sugar layer. A final polish may complete the tablet.

The sugar used in production of the sugar coatings referred to throughout this specification is a sugar product, such as sucrose, derived from beet or cane sources or starch, saccharid or polysaccharid converted sources, which are considered suitable for tablet coating purposes. The currently preferred sugar is sucrose.

It has been discovered that the release of a hormonal steroid from the sugar coating can be controlled by limiting the quantity of microcrystalline cellulose to from about 0.1 to about 3 percent by weight of the sugar coating. This use of a small quantity of microcrystalline cellulose in the sugar coat is unlike the use of this excipient as a compression aid or to assist disintegration of a tablet core. In the latter case, the concentration of microcrystalline cellulose may rise to as high as 15 to 30 percent of weight.

Examples of hormonal steroids suitable for incorporation into the sugar coating formulations of this invention in-

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clude, medroxyprogesterone acetate, levonorgestrel, gestodene, medrogestone, estradiol, estriol, ethinylestradiol, mestranol, estrone, dienestrol, hexestrol, diethylstilbestrol, progesterone, desogestrel, norgestimate, hydroxyprogesterone, norethindrone, norethindrone acetate, norgestrel, megestrol acetate, methyltestosterone, ethylestrenol, methandienone, oxandrolone, trimegestone, and the like.

The amount of hormonal steroid to be included in the coating composition of the present invention is an amount of steroid which provides for the formulation of a predetermined unit dosage when applied to a tablet core.

To illustrate *in vitro* dissolution rate control of steroid in the absence and presence of microcrystalline cellulose, the following illustrative examples are presented, without limitation:

### EXAMPLE 1

A sugar coating consisting of the following solids was applied over a tablet core using either a non-perforated or perforated coating pan:

Sucrose, NF	87%
Polyvinylpyrrolidone	3%
Medroxyprogesterone Acetate, USP	10%

The rate of dissolution of the steroid was determined in accordance with <711> of USP XX, p.959 (1980), employing Apparatus 2, operating at 50 rpm by dissolving in 0.54% sodium lauryl sulfate in water at 37°C in six repeated trials (Method A). CV represents the coefficient of variation between these trials expressed as a percentage.

Time (min.)	Percent Steroid Released (CV%)
5	93 (5.2)
10	94 (5.3)
30	95 (5.3)
60	95 (5.4)
120	95 (5.4)

### EXAMPLE 2

Tablets coated in the same manner with the same sugar coating as above were dissolved in 0.13% sodium lauryl sulfate in 0.1N HCl at 37°C using USP Apparatus 1 at 100 rpm, in six trials (method B). The results of this study were:

Time (min.)	Percent Steroid Released (CV%)
5	83 (6.0)
10	85 (5.8)
30	85 (6.2)
60	85 (6.1)
120	85 (6.2)

### EXAMPLE 3

Additional tablets coated in the same manner with the same sugar composition were subjected to a flow-through dissolution test procedure in 0.12% sodium lauryl sulfate in 0.1N HCl at 37°C using a SOTAX Dissotest Apparatus at 5.7 mL/min. flow rate (Method C). The results of three separate runs were as follows:

Time (min.)	Percent Steroid Released (CV%)
30	90.9 (2.9)
60	94.2 (3.0)
90	95.3 (2.9)
120	96.0 (3.0)
210	97.4 (3.0)

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(continued)

Time (min.)	Percent Steroid Released (CV%)
300	98.9 (3.6)

From these in vitro studies it is clear that medroxyprogesterone acetate, used here as a typical hormonal steroid, is released from the sugar coating extremely rapidly.

## EXAMPLE 4

For comparison purposes, and to illustrate the unexpected properties of the sugar coatings of this invention, a sugar coating consisting of the following solids was applied over a tablet core:

Sucrose, NF	86.5%
Microcrystalline Cellulose	0.5%
PVP	3.0%
Medroxyprogesterone Acetate, USP	10.0%

Employing the microcrystalline cellulose - containing sugar coated tablets and following Method A, the following in vitro dissolution data were obtained from three runs:

Time (min.)	Percent Steroid Released (CV%)
5	19.5 (49.5)
10	29.9 (32.8)
30	50.0 (23.0)
60	61.6 (19.5)
120	74.2 (19.2)

## EXAMPLE 5

With additional microcrystalline cellulose - containing sugar coated tablets prepared in the same manner as above, following Method B in six runs, the following data were obtained:

Time (min.)	Percent Steroid Released (CV%)
5	2.3 (34.4)
10	8.2 (27.0)
30	17.9 (16.1)
60	26.5 (13.6)
120	32.7 (16.6)

## EXAMPLE 6

And, following method C, with the tablets containing microcrystalline cellulose in the sugar coating, in three runs, the following data were obtained:

Time (min.)	Percent Steroid Released (CV%)
30	2.8 (34.4)
60	4.1 (24.8)
90	5.1 (22.3)
120	6.4 (22.3)
210	11.0 (19.4)
300	14.3 (11.0)

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From these data it is apparent that a small amount of microcrystalline cellulose in the sugar coating (in this case 0.5% by weight of the sugar coating solids) has markedly retarded the release rate of hormonal steroid.

### EXAMPLE 7

Sugar coated tablets were prepared in which the sugar coat contained 0.0%, 0.5% or 2% microcrystalline cellulose in combination with 3.0% polyvinyl pyrrolidone, 10.0% medroxyprogesterone acetate and sucrose. These tablets were fed to four beagle dogs under fasting conditions and the blood plasma levels of steroid were determined at 0, 0.5, 1, 1.5, 2, 3, 5, 8, 12, 16, and 24 hours. The resulting data were plotted, the area under the curve (AUC) calculated for a twenty four hour period and the time at which the maximum plasma concentration occurred was determined to be as follows:

Microcrystalline Cellulose %	AUC(0-24 Hrs) ngxhr/mL	tmax (Hr)	Cmax (ng/mL)
0.0	345	0.6	37.8
0.5	294	1.0	36.9
2.0	294	1.1	24.6

From these *in vivo* dog data, it is obvious that a marked change in bioavailability of a hormonal steroid occurs as the concentration of microcrystalline cellulose in the sugar coating increases from 0.0 to one containing 0.5 to 2.0% microcrystalline cellulose. Thus, the rate of release of hormonal steroid incorporated in a sugar coating may be controlled by incorporation of very small amounts of microcrystalline cellulose into sugar coating.

### EXAMPLE 8

Sugar coated tablets were prepared in which the sugar coat contained 0.25%, 0.5% or 0.8% microcrystalline cellulose in combination with 0.5% polyvinyl pyrrolidone, 5.0% medroxyprogesterone acetate and sucrose. These tablets were subjected to an *in vitro* dissolution test employing the USP Disintegration Apparatus (USP XX, <201>, p958) (1980) with a 0.54% sodium lauryl sulfate dissolution medium at 37°C. The following test data were obtained:

Percentage Medroxyprogesterone Acetate Dissolved (CV%)			
Time (Minutes)	0.25% Microcrystalline Cellulose	0.5% Microcrystalline Cellulose	0.8% Microcrystalline Cellulose
15	97.8 (5.2)	72.6 (9.5)	32.4 (15.2)
30	98.8 (5.3)	89.9 (6.3)	62.8 (8.2)
45	99.3 (5.2)	95.2 (5.6)	76.6 (6.9)
60	99.1 (5.2)	98.3 (5.7)	84.8 (6.6)
90	99.9 (5.3)	100.9 (6.0)	94.4 (6.9)
120	100.3 (5.6)	102.4 (5.3)	98.0 (7.1)

These dosage forms were also evaluated in a human bioavailability study. The dosage forms were administered in a cross-over design to twelve healthy female subjects. Blood samples were collected at 0.5, 1, 1.5, 2, 2.5, 3, 4.5, 6, 8, and 12 hours and the plasma assayed for medroxyprogesterone acetate. The following data were obtained:

Microcrystalline Cellulose	AUC (0-12 h)	tmax (hr)	Cmax (ng/mL)
0.25%	26.0±14.3*	2.9±1.3	4.24±3.0
0.5%	25.8±10.5	3.2±1.2	3.88±1.87
0.8%	13.2±4.0	3.9±1.6	1.99±0.73

\*Mean values ± 1 Standard Deviation

From the *in vitro* dissolution and *in vivo* human bioavailability data, it is clear that the drug release characteristics and bioavailability of the hormonal steroid, are controlled by the concentration of microcrystalline cellulose in the sugar coating.

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### EXAMPLE 9

A sugar coating containing 5 mg of medrogestone in a matrix of sucrose with 0.4% microcrystalline cellulose and 0.5% polyvinyl pyrrolidone was applied to a sealed and sugar-coated tablet core. The *in vitro* dissolution profile of this dosage form was compared to that of a rapidly-disintegrating compressed tablet containing 5 mg of medrogestone using the dissolution test described in <711> of USP XX, p. 959 (1980) employing Apparatus 2 operating at 50 r.p.m., with 900 mL of 0.54% sodium lauryl sulfate at 37°C. The following data were obtained:

Mean Percentage Medrogestone Released (CV%)		
Time (Minutes)	Conventional Rapidly Disintegrating Tablet	Sugar Coated Tablet Containing Medrogestone in Sugar Coat
15	95 (2.0)	6 (11.2)
30	95 (2.9)	11 (6.9)
45	97 (1.6)	15 (6.4)
60	97 (1.9)	18 (6.6)
120	98 (1.9)	25 (6.2)

The dramatic effect of reduced dissolution of medrogestone when the hormone is incorporated in a sugar coat containing 0.4% microcrystalline cellulose is clearly demonstrated.

One preferred embodiment of this invention is a compressed tablet in which the tablet core contains a unit dose of an estrogenic compound or a mixture thereof in an amount of from about 0.1 to about 5.0 milligrams, or more preferably from about 0.3 to about 2.5 milligrams, in combination with standard excipient compression aids and fillers. Most desirably, the conjugated estrogens found in the tablet core comprises the naturally occurring conjugated estrogen product known as Premarin®. Over a sugar coat on the compressed tablet is applied an additional sugar coat containing about 1 to about 50 milligrams, and preferably about 1.5 to about 30 milligrams, of medroxyprogesterone acetate, a color coat, and finally, a polish coat.

### Claims

1. A sugar coating composition for application to a compressed medicinal tablet comprising a sugar, a dose of a hormonal steroid and a steroid release rate controlling amount of microcrystalline cellulose.
2. A sugar coating composition according to claim 1 in which the sugar is sucrose.
3. A sugar coating composition according to claim 1 or claim 2 in which said hormonal steroid is medroxyprogesterone acetate, levonorgestrel, gestodene, medrogestone, estradiol, estriol, ethinylestradiol, mestranol, estrone, dienestrol, hexestrol, diethylstilbestrol, progesterone, desogestrel, norgestimate, hydroxyprogesterone, norethindrone, norethindrone acetate, norgestrel, megestrol acetate, methyltestosterone, ethylestrenol, methandienone, oxandrolone or trimegestone.
4. A sugar coating composition according to any one of claims 1 to 3 comprising from about 0.1% to about 3% microcrystalline cellulose, by weight, of the sugar coating.
5. A sugar coating composition according to any one of claims 1 to 4 further comprising polyvinylpyrrolidone in an amount of from 0 to about 5% by weight of the sugar coating.
6. A sugar coating composition according to any one of claims 1 to 5 comprising a hormonal steroid in an amount of from about 0.1 to about 20% by weight of the sugar coating.
7. A compressed tablet comprising a tablet core and a coating according to any one of claims 1 to 6.
8. A compressed tablet according to claim 7 wherein the tablet core comprises a medicinal agent which is conventionally administered in conjunction with a hormonal steroid.
9. A compressed tablet according to claim 8 wherein the tablet core comprises conjugated estrogens.

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10. A compressed tablet according to claim 9 in which said tablet core contains from about 0.1 to about 5.0 milligrams of conjugated estrogens and said sugar coating contains from about 1.0 to about 50 milligrams of said hormonal steroid.

5 11. A compressed tablet of claim 9 in which said tablet core contains from about 0.3 to about 2.5 milligrams of conjugated estrogens and said sugar coating contains about 1.5 to about 30 milligrams of medroxyprogesterone acetate.

12. A method of preparing a coating composition comprising bringing into association a sugar, a hormonal steroid and a steroid release rate controlling amount of microcrystalline cellulose.

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13. A method of preparing a tablet which comprises coating a tablet core with a coating composition as claimed in any one of Claims 1 to 6.

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# EUROPEAN SEARCH REPORT

Application Number  
EP 96 30 0284

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	US-A-4 309 405 (PAUL C. GULEY ET AL.) * column 4, line 52 - column 5, line 68 * ---	1-16	A61K9/20
A	WO-A-94 18951 (WARNER-LAMBERT COMPANY) * page 6, paragraph 3 - page 7, paragraph 1 * -----	1-16	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			A61K
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18 April 1996	Examiner Ventura Amat, A
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			

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